

**CIHM
Microfiche
Series
(Monographs)**

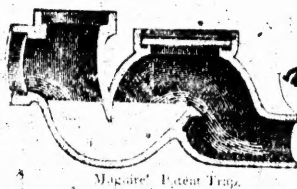
**ICMH
Collection de
microfiches
(monographies)**



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THE STANDARD DRAIN PIPE CO.
LIMITED
St. Johns, P. Q.



Manufacturers of

VITRIFIED DRAIN PIPES

AND CONNECTIONS.

Junctions, Elbows, Bends, Traps, Syphons, Cesspools, Gully Traps,

Flue and Stove Linings, Fire-Clay Goods, &c., &c.

CERTIFICATES

—FROM—

Prominent Civic Officials and Experts

OF THE CITIES OF

MONTREAL AND TORONTO.



Straight Pipe.



Single Hex. Junction.

CERTIFICATE FROM J. A. U. BEAUDRY, ESQ., C. E.,

DOMINION LAND SURVEYOR.

99 ST. JAMES ST., MONTREAL,
October 17th, 1884.

To the Standard Drain Pipe Company, St. Johns, P. Q.:

I have much pleasure in stating that the Tile Pipes we have received from you for the sewers of St. Cunegonde have proved superior in quality and appearance to those imported from Scotland.

(Signed) J. ALPHONSE BEAUDRY, C. E.,
Engineer in charge.

CERTIFICATE FROM P. W. ST. GEORGE, ESQ., C. E.,

CITY SURVEYOR, MONTREAL.

CITY SURVEYOR'S OFFICE,
Montreal, May 7th, 1888.

W. C. Trotter, Manager Standard Drain Pipe Company, St. Johns:

DEAR SIR,—I herewith send you two tests made with your Pipes, on the 7th of March and of 3rd of May, 1888:

TESTING VITRIFIED CLAY PIPES, MARCH 7, 1888.							SMOKE TEST, MAY 3, 1888.	
Maker.	Size of Pipe.	No. Test.	Thickness.	Weight of Pipe in Lbs.	Breaking Wgt. in Lbs. to Square Inch.	Average.	Eight Lengths of Pipe and Three Junctions.	
Standard Drain Pipe Co.	12 in.	1	1 inch	131 lbs.	5764 lbs.	5496 lbs.	ST. JOHNS Leaked at one small hole.	
" "	12 in.	2	1 inch	130 lbs.	5638 lbs.			
" "	9 in.	3	3/4 inch	88 lbs.	4812 lbs.	4854 lbs.	GARTCRAIG Leaked at sockets and junction of three junctions, and leaked in three lengths of pipe.	
" "	9 in.		3/4 inch	88 lbs.	4676 lbs.			
" "	9 in.		3/4 inch	88 lbs.	5804 lbs.			

Yours truly,

PERCIVAL W. ST. GEORGE,
City Surveyor.

CERTIFICATE FROM R. P. FLEMING, ESQ., C. E.,

ENGINEER TO THE SANITARY ASSOCIATION OF MONTREAL, AND M. C. S. C. E.

MONTREAL SANITARY ASSOCIATION,
10th May, 1888.

W. C. Trotter, Esq., Manager Standard Drain Pipe Co., St. Johns, P. Q.:

DEAR SIR,—I have pleasure in testifying that I have tested specimens of your Vitrified Drain, both as regards crushing strength and freedom from kiln cracks and other defects, and found them highly satisfactory in these respects. A drain consisting of eight lengths of straight pipe and three junction pieces was submitted to the crucial smoke test, which the pipes withstood in a most satisfactory manner; while a second drain of inferior pipes from another factory,* when submitted to the same test, showed numerous defects in the pipes through which the smoke escaped in large quantities.

I am, sir, yours very truly,
(Signed) RICHARD P. FLEMING,
M. Can. Soc. C. E., Engineer.

* The drain of inferior pipes referred to were laid with Scotch pipes.—S. D. P. Co.

FROM C. SPROATT, ESQ., C. E.,

CITY ENGINEER, TORONTO.

CHIEF ENGINEER'S OFFICE,

Toronto, January 8th, 1889.

Robt. Carroll, Esq., Agent Standard Drain Pipe Company.

DEAR SIR,—The city will accept St. Johns pipe on the several city works subject to the same terms and conditions as other grades of pipe which are used on the city works are subjected to.

Yours truly,

(Signed) C. SPROATT,
City Engineer.

CERTIFICATE FROM JOHN L. STOKES, ESQ., C. E.,

ENGINEER IN CHARGE PARKDALE, (TORONTO.)

OFFICE OF THE COUNTY ENGINEER AND SUPT. OF YORK ROADS,

County Court House, Toronto, Dec. 10th, 1888.

To R. Carroll, Esq.:

DEAR SIR,—In reply to your question *re* St. Johns Sewer Pipes, I beg to say that in the town of Parkdale I used about 8000 feet of said pipe, (15 inch), the same having been furnished by you to Contractor Farly, and was well satisfied with them. I consider them a good, serviceable pipe.

I am yours, &c.,

(Signed) JOHN L. STOKES,
City Engineer.

CERTIFICATE FROM JOHN MAGUIRE, ESQ.,

PRIVATE DRAIN INSPECTOR, TORONTO.

CITY ENGINEER'S OFFICE, TORONTO.

To the President Standard Drain Pipe Company, St. Johns:

DEAR SIR,—In reply to your request as to my opinion of your make of Drain Pipe, I have much pleasure in stating that I have used them, and am using them daily. I consider them much better than any European Drain Pipe I have ever seen. As to their strength and durability, I have no hesitation in saying I believe them to be unwearable and indestructible.

Respectfully yours,

(Signed) JOHN MAGUIRE,
Private Drain Inspector, Toronto, Ont.

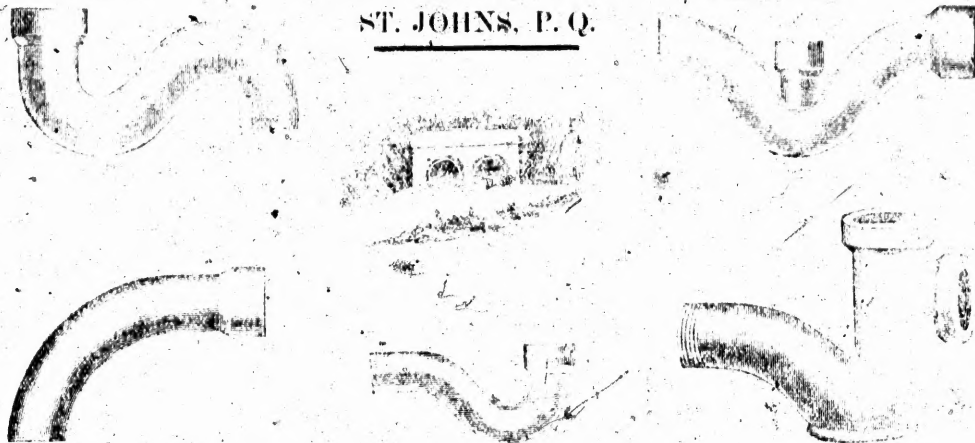
The Standard Drain Pipe Company,

ST. JOHNS, P. Q.

W. C. Trotter, Pres. and Manager.

THE STANDARD DRAIN PIPE COMPANY,

ST. JOHNS, P. Q.

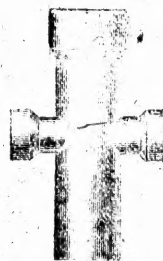


CARRYING CAPACITY OF DRAIN PIPES. GALLONS PER MINUTE.

Inside Diameter.	5 inches Fall per 100 ft.	6 inches Fall per 100 ft.	9 inches Fall per 100 ft.	12 inches Fall per 100 ft.	24 inches Fall per 100 ft.	36 inches Fall per 100 ft.
4 inch Pipe.	47	66	84	93	131	163
6 inch "	129	183	224	258	396	450
9 inch "	355	503	617	711	1006	1240
12 inch "	730	1033	1273	1468	2076	2554
15 inch "	1282	1818	2224	2464	3617	4467
18 inch "	2022	2860	3508	4045	5704	7047



Wind Guard.



Double Square Junction.



Y Pipes.



Single Square Junction.

See Front Sheet for more details.

